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bac 5555 departures: eff date:  
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philadelphia: all boeing philadelphia and  
... none. 9-2; 7/25/2012; all; all bds; bds  
and supporting: dcnpso\_004761\_01;  
9/28/2018; n/a. this specification  
establishes the engineering  
requirements for phosphoric acid  
anodizing of aluminum for ...

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BAC 5000 AR General Sealing If Boeing's  
BAC-5555 spec is still active, then it  
would be prudent to consider it's use.  
The Mil spec was written to get people to  
use stressed, environmental Page 8/25

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A. PAA specs would be found in Boeing  
BAC5555, if you are looking to set up a  
little bench operation, I set one up using

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a solution makeup of 15 oz/gal of 85% H3PO4, running at  $77 \pm 5$  °F, 15 amps per square foot for 25 minutes, I used a small piece of metal for my cathode.  
Good luck

## **Phosphoric Acid Anodizing (PAA Process, primarily for ...**

process specification list revised on :  
08/01/2017 specification current rev.  
spec originator bac 5004 m boeing bac 5009 ab boeing bac 5019 u boeing bac 5034-3 d boeing bac 5300 n boeing bac 5423 w boeing bac 5424 u boeing bac 5439 j boeing bac 5514-589 y boeing bac 5555 t boeing bac 5602 af boeing bac 5625 e boeing bac 5632 d boeing bac 5650 e boeing bac 5651 d boeing

## **PROCESS SPECIFICATION LIST**

Acces PDF Boeing Spec Bac 5555 Boeing Specifications Page 3 of 6 For Programs: 737, 747, 757, 767, 777, 787, KC-135 Spec. Rev. Title Jun., 2010 # = updated = Performed by GKN in-house as well as suppliers BAC 5555 R

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## **Boeing Spec Bac 5555 - kateplusbrandon.com**

Specification Title; BAC 5000: Sealing, General; BAC 5008: Application of Lubricants; BAC 5010: Application of Adhesives; BAC 5056: Fabrication of Flame Sprayed Aluminum Coatings for Structural Plastic Parts; BAC 5085: Installation of Mechanically Attached and Adhesive Bonded Inserts in Sandwich Panels; BAC 5108: Installation and Sealing of Electrical Seal Fittings

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BAC 5514-5137 K Structural bonding  
With BMS 5-137 Adhesives PSD for 787  
only: 6-20, 6-22 BAC 5555 U Phosphoric  
Acid Anodizing of Aluminum for  
Structural Bonding PSD all models: BAC  
5602 AF Heat Treatment of Aluminum  
Alloys PSD all models: 6-195, 6-200,  
6-204, 6-206 BAC 5611 B Heat  
Treatment of Copper Alloys

## **BAC 5000 AR General Sealing - GKN Aerospace**

Specification Index ... AFS 1355C UK 2  
DPM8226 USA 20 AFS DTD 5555 55A  
France 8 DTD 55555 67 France 2 AFS  
1296 UK 14 DTD 55999 UK 12 AFS 1567  
UK 16 EMS-93284 USA 16 AFS 1987 UK  
15 Eurocopter France 2, 7 AFS977 UK 16  
GD-8-EP-407 USA 2 ... BAC-5807 USA 1  
Mil-T-81772 Type I USA 20 BAC5322 USA  
2 Mil-T-81772 Type II USA 20

## **Global Military Coatings Guide - Aerospace**

Requirements . The Boeing Quality



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Management System Requirements for Suppliers ( ) contains the supplier quality management system requirements of The Boeing Company. Requirements are described in three appendixes and two addenda, the applicability of which shall be defined by contract. This document is an expression of the expectation by The Boeing Company of all of our suppliers today and in ...

## **Boeing Suppliers - Supplier Quality**

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## **Boeing: The Boeing Company**

Two 6 x 6 x 0.125 inch 7075-T6 aluminum panels were phosphoric acid anodized at room temperature (77±5°F) per the D658-10183-1 process specification then primed per BAC

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5514-589. Test panels were fabricated using a single ply of BMS 5-101 Type II Grade 10 (FM-73M) adhesive applied to aluminum test blanks that were phosphoric acid anodized per BAC 5555 and primed per BAC 5514-589 (BR-127 primer).

### **Boeing Page 35 - Specialty Materials**

BOEING: BAC 5019: Chromic Acid Anodizing - Class 1 and 3: 305: BOEING: BAC 5019: Chromic Acid Anodizing - Class 5: 317: BOEING: ... BOEING - MESA: EPB 4-237: Finish Specification for Paint, Application of, to the Leading Edge Flap and Leading Edge Extension Antennas for F/A-18E/F Aircraft : BOEING - MESA:

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